

Garant

Indexable insert for turning SCMT 09T304, for finish machining, Grade: HB7140-2

**Order data**

Order number	260742 HB7140-2
GTIN	4067263315827
Item class	21G

Technical description

Chip breaker	VS
Cutting depth a_p	0.2 - 1.5 mm
Number of changes/inserts	4
Feed f	0.1 - 0.3 mm/rev.
Coating	coated
Grade	HB7140-2
ISO code indexable insert	SCMT 09T304
Finishing/roughing assignment	Finishing
Tool material	Carbide
Corner radius	0.4 mm
Cutting conditions	heavily interrupted

Cutting speed v_c main application	70 - 230 m/min
Main application	M
Type of product	Indexable insert for turning